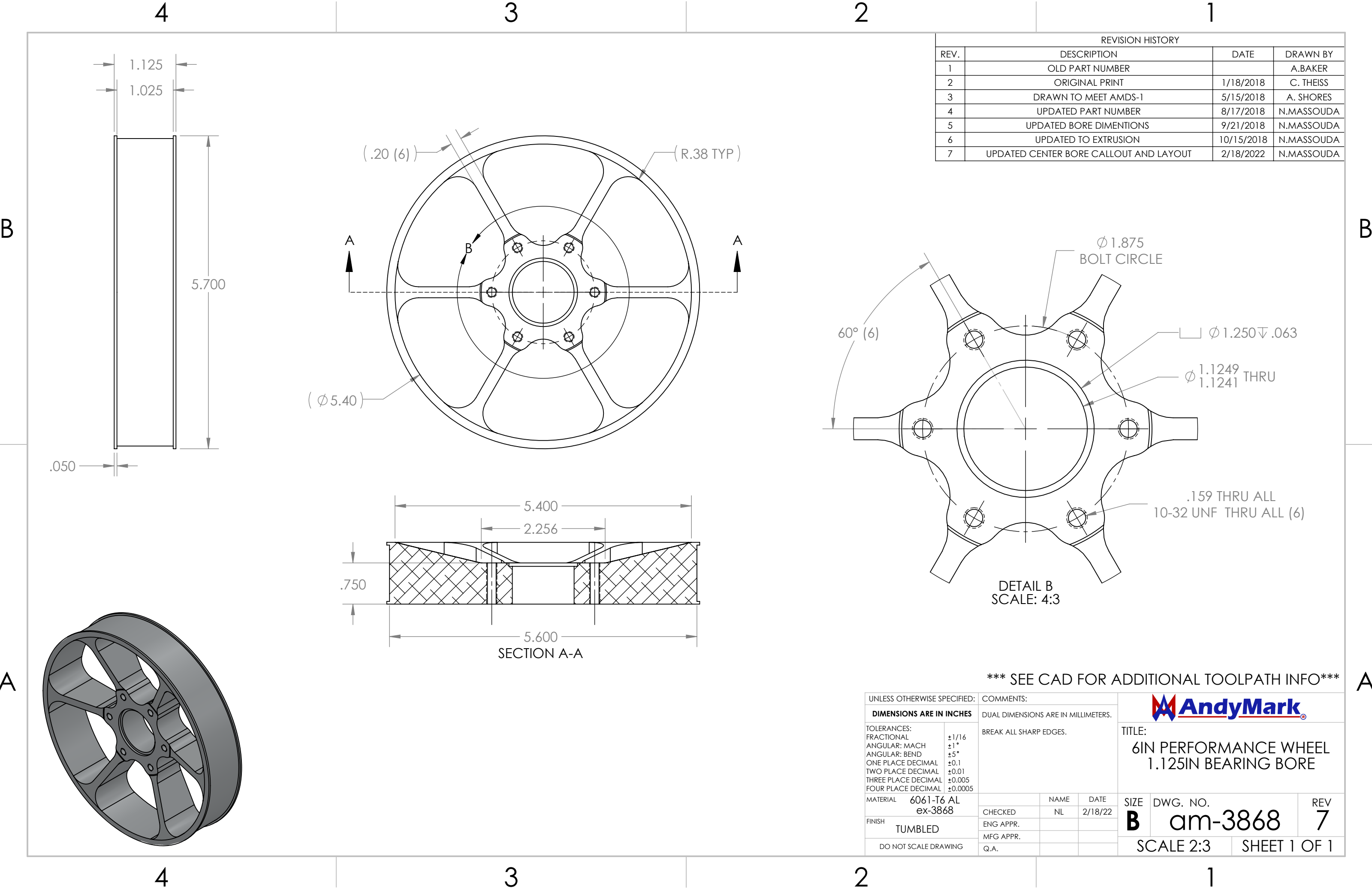




REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	OLD PART NUMBER		A.BAKER
2	ORIGINAL PRINT	1/18/2018	C. THEISS
3	DRAWN TO MEET AMDS-1	5/15/2018	A. SHORES
4	UPDATED PART NUMBER	8/17/2018	N.MASSOUDA
5	UPDATED BORE DIMENTIONS	9/21/2018	N.MASSOUDA
6	UPDATED TO EXTRUSION	10/15/2018	N.MASSOUDA
7	UPDATED CENTER BORE CALLOUT AND LAYOUT	2/18/2022	N.MASSOUDA

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: 6IN PERFORMANCE WHEEL 1.125IN BEARING BORE			
FRACTIONAL	±1/16						
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005						
FOUR PLACE DECIMAL	±0.0005						
MATERIAL	6061-T6 AL ex-3868		NAME	DATE	SIZE	DWG. NO.	REV
FINISH TUMBLER		CHECKED	NL	2/18/22	B	am-3868	7
		ENG APPR.					
		MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE 2:3		SHEET 1 OF 1